

AMENDMENT TO OPSS 206, NOVEMBER 2014

Special Provision No. 102S05

May 2017

206.02 REFERENCES

Section 206.02 of OPSS 206 is amended by the addition of the following to **Ontario Ministry of Transportation Publications**:

MTO Laboratory Testing Manual:

LS-706 Moisture-Density Relationship of Soils Using 2.5 kg Rammer and 305 mm Drop

206.06 EQUIPMENT

Section 206.06 of OPSS 206 is amended by the addition of the following subsections:

206.06.03 Nuclear Moisture and Density Gauge

Nuclear moisture and density gauges shall meet the requirements of the Nuclear Moisture and Density Gauge subsection of OPSS 501.

206.06.04 Hydraulic Excavator - Crawler Mounted for Rock Embankment Construction

Hydraulic excavator, crawler mounted for rock embankment construction required in the General clause of the Rock Embankments clause shall have a minimum operating weight of 32,000 kg.

206.06.07 CONSTRUCTION

206.07.05.01.03 Modified Layer Compaction Method

Clause 206.07.05.01.03 of OPSS 206 is amended by deleting the fifth and sixth paragraphs in their entirety and replacing them with the following:

Prior to the construction of the trial section, the maximum dry density (MDD) of the material to be compacted shall be determined according to LS-706 from a minimum of 3 independent samples of the material.

Acceptance of the trial section shall be based on compaction testing within the trial section lift. For testing within the lift, the trial section shall be a single lot with 4 sublots of equal area. At a random location within each subplot, a level surface shall be prepared at a depth that permits the probe of a nuclear moisture and density gauge to extend to the bottom of the lift. Field wet density and moisture content shall be determined at each random location using the gauge and the dry density value calculated for each subplot.

If the quality index for the lot, calculated according to the Quality Index clause of OPSS 501, is equal to or greater than 1.47, the trial section shall be accepted. If the quality index for the lot is less than 1.47, the method of construction of the trial section shall not be accepted. The target density for the purpose of the quality index calculation shall be the average of the 3 MDD values determined according to LS-706.

If the trial section has been accepted, field wet density and moisture content testing shall be carried out at 10 random locations on the trial section surface using a nuclear moisture and density gauge. The average dry

density from the 10 locations shall be calculated and used as the target density for acceptance, according to OPSS 501, for further placement of the material by the modified layer compaction method.

The same procedure used for the construction of the accepted trial section, including compaction equipment, vibration characteristics, and number of passes, shall be used for the further placement and compaction of the same material by the modified layer compaction method.

A new trial section shall be required for the material when one or more of the following apply:

- a) A new target density is required according to the Target Density clause of OPSS 501.
- b) The Contractor wants to change the accepted modified layer compaction method procedure.
- c) An accepted modified layer compaction method procedure is no longer producing the required degree of compaction.

When requested by the Contract Administrator, compacted material shall be removed to verify the thickness and/or complete compaction testing on a levelled surface within any compacted lift.

All excavation, backfilling, and re-compaction necessary for thickness verification and compaction testing within the trial section lift and as requested by the Contract Administrator at other locations shall be completed to the satisfaction of the Contract Administrator at no additional cost to the Owner.

206.07.05.02 Rock Embankments

206.07.05.02.01 General

Clause 206.07.05.02.01 of OPSS 206 is amended by deleting the fifth and sixth paragraphs in their entirety and replacing them with the following:

For rock embankments, other than shale, the layers shall not exceed 1.5 m thickness prior to compaction. The material in each layer shall be fully compacted before the succeeding layer is placed. Each rock fill layer shall be compacted with a tractor bulldozer, crawler type, as specified in the Tractor Bulldozer - Crawler Type for Rock Embankment Construction subsection. In confined areas or in any other areas where the Contract Administrator agrees that a tractor bulldozer, crawler type, cannot be reasonably used, then each rock fill layer may be compacted using a hydraulic excavator, crawler mounted, as specified in the Hydraulic Excavator - Crawler Mounted for Rock Embankment Construction subsection. The minimum number of complete passes shall be six and the maximum number of passes shall be eight for either type of equipment. A complete pass shall be defined as 100% coverage of the layer surface. The maximum speed of the equipment during each pass shall be 3.2 km/h.

For all rock embankments, materials shall be placed in their final position by blading when using a tractor bulldozer, crawler type for or by raking and chinking when using a hydraulic excavator, crawler mounted or a combination of both types of equipment, providing that the total number of complete passes over the same area specified in the paragraph given above is achieved. End dumping or depositing of rock over the end of any layer by hauling equipment is not permitted, except as otherwise noted below. Each layer shall be levelled in place and compacted to minimize voids and bridging of large rock fragments within the embankment.